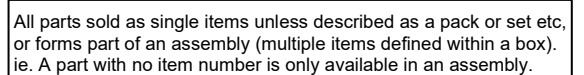
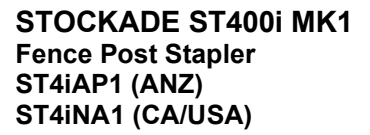




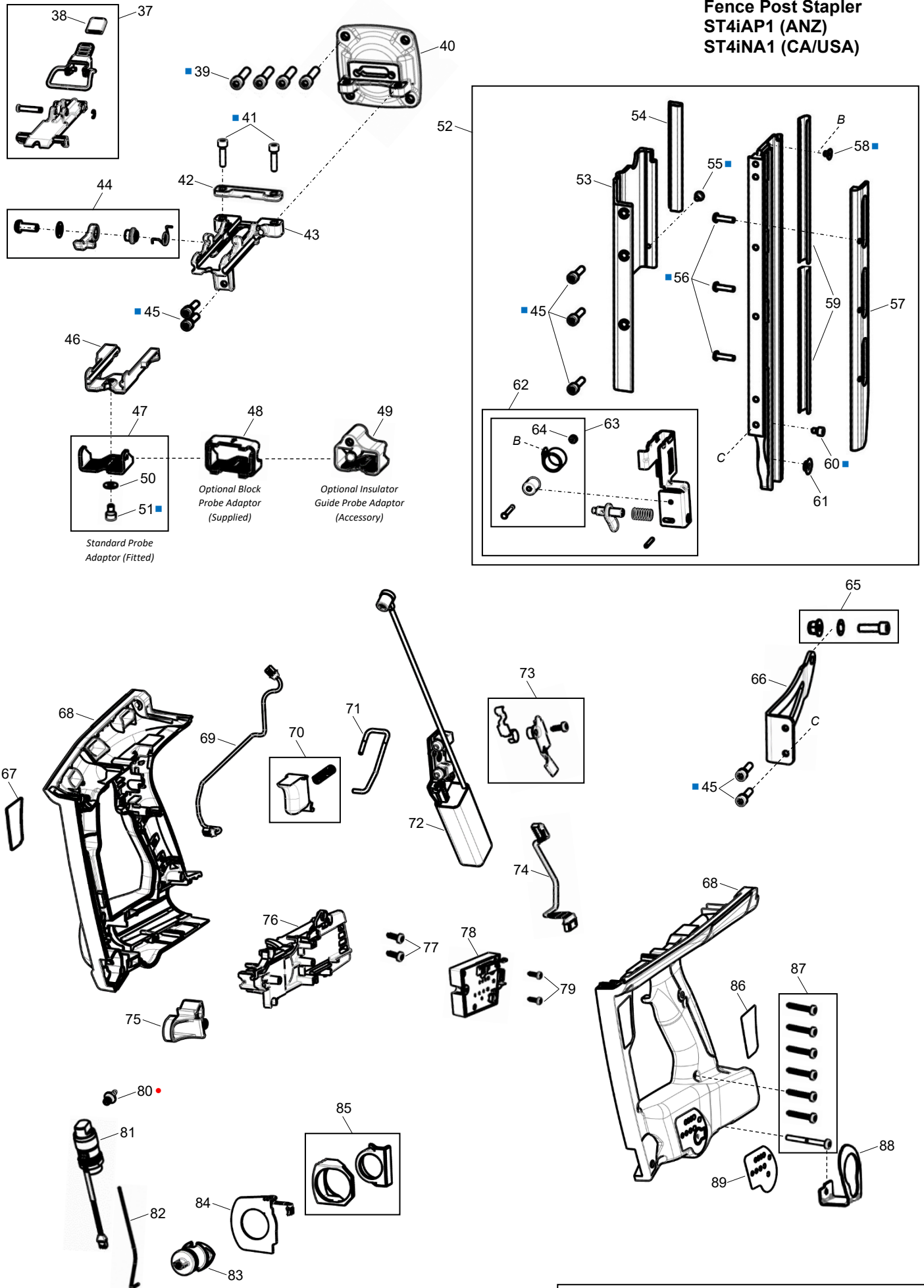
**STOCKADE ST400i MK1
FENCE POST STAPLER
ST4iAP1 (ANZ)
ST4iNA1 (CA/USA)**



ILLUSTRATED PARTS LIST



STOCKADE ST400i MK1
Fence Post Stapler
ST4iAP1 (ANZ)
ST4iNA1 (CA/USA)



• Service Kit Item
 ■ Loctite® 242

All parts sold as single items unless described as a pack or kit etc, or forms part of an assembly (multiple items defined within a box). ie. A part with no item number is only available in an assembly.

PARTS LEGEND

STOCKADE ST400i MK1 FENCE POST STAPLER

ST4iAP1 / ST4iNA1

1 018413	4 Screw SHC M5x45 (Pack of 4)	→ 47 47702401A	1 Probe Adaptor Kit, 3V Notch (STD) (RPLS 47700101, 47700102)
2A 019620	1 Grill	48 47701801A	1 Probe Adaptor, Block (OPT) (ALT 923415)
2B 018414	1 Cap	→ 49 00103301A	1 Probe Adaptor, Insulator Guide (OPT) (ALT 923433) (RPLS STK4iIGT)
* 3 018411	1 Filter	50 FW050120B-10	1 Washer, Flat (RPLS FW060120B-10 &-15)
4 013808	1 Wire Retaining Set	■ 51 905584	1 Screw SHC
5 900596	3 Screw T20 TF SEMS 8-32 X 7/16	→ 52 47702501A	1 Magazine Assembly (RPLS 47701901A, 41800801-B01)
6 018416	1 Motor Assy, Fan	53 41801101-B01	1 Cover, Magazine (RH) (ALT 923453)
7 401356	1 Sleeve, Motor	54 41802501	1 Channel, Staple Rest/Wear (ALT 615915)
8 013731	1 Spark Plug Assembly	■ 55 US04070B-06	1 Screw SHC (ALT 923407)
9 018418	1 Cylinder Head	■ 56 US04070B-16	3 Screw UH (ALT 923406)
*● 10 900935	2 Seal Ring, Cylinder Head	57 41802101-B01	1 Cover, Magazine (LH) (ALT 923409)
11 403167	1 Fan Blade Assy (T7) (ALT 321660)	■ 58 905595	1 Screw FH (ALT 613001) (RPLS FH04070B-05, FH04070L-05)
12 018420	1 Brace, Motor Housing	→ 59 41800901	2 Channel, Staple Guide/Wear (ALT 923405)
13 018428	1 Air Dam	■ 60 905594	1 Screw SHC
14 018430	1 Combustion Chamber Assy	61 905593	1 Bush, Follower Stop
15 018475	4 Pin, Retaining (Pack of 4)	→ 62 41801001A	1 Follower Assembly (ALT 923477) (RPLS 41801001, RP3017S, 15306403, 905598)
*● 16 018443	2 Stop Assy, Rubber (Pack of 2)	→ 63 905581	1 Spring & Drum Assy, Negator (RPLS 15306201, 15308601, 905596)
■ 17 018431	1 Wear Plate Set, Lockout	64 905597	1 Ring PU, Retaining
18 018432	1 Circlip	65 019631	1 Bracket Retaining Set
* 19 019626	1 Driver & Piston Assembly	66 47700801	1 Bracket (ALT 923419)
*● 20 401461	2 Seal Ring, Piston	67 N/A	
* 21 018434	1 Bumper	68 019625	1 Handle Set (RH/LH)
*● 22 900934	2 Seal Ring, Sleeve	69 018478	1 Wire Harness, Fan Motor
23 019623	1 Sleeve Assembly	70 018450	1 Trigger & Spring Set
■ 24 018473	8 Screw TX (Pack of 4)	71 018488	1 Lock Bar, Chamber
25 019622	2 Muffler Assembly	72 019627	1 Electronic Spark Unit (ESU)
26 018421	2 Seal, Muffler	73 018417	1 Lever (Switch) & Wire Retainer Set
27 018436	1 Fuel Nozzle Pipe Set	74 018454	1 Wire Harness, Led Plate
28 47701001	2 Spring (ALT 923416)	75 47701301	1 Block, Mag Bracket (ALT 923429)
29 47701101	1 Support, Spring (ALT 923426)	76 018440	1 Housing, Fuel Cell & Led Plate
30 47700301	1 Yoke (ALT 923413)	77 018479	2 Screw T7
31 47702101A	1 Guide Rod Assembly (ALT 923498)	78 018448	1 LED Controller
32 019624	1 Body Housing	79 018480	2 Screw TX
33 N/A		*● 80 013739	1 Adaptor, Injector/Fuel Tube
34 018445	1 Grommet, Housing/Fuel Tube	81 018453	1 Injector, Fuel
35 47701401	1 Adaptor, Nose Flange (ALT 923427)	82 018470	1 Pipe, Fuel Supply
■ 36 019630	4 Screw SHC M6x20 (Pack of 4)	83 018472	1 Adaptor Assy, Fuel Cell
→ 37 47700701A	1 Nose Plate Assembly (ALT 923423) (RPLS 41801401A, 905589, 905588)	84 018463	1 Antenna, Fuel Quantity RFDI
38 PS001	1 Grip, Lever (ALT 923499)	85 018476	1 Button Assy, Cell Ejection
■ 39 019629	4 Screw SHC (Pack of 4)	86 N/A	
40 47700201	1 Flange, Nose (ALT 923417)	87 018456	1 Screw Set, Handle (Pack of 7)
■ 41 HS06100L-25	2 Screw SHC (ALT 617165)	88 018455	1 Hook, Belt
42 41800601	1 Plate, Nose Support (ALT 923485)	89 018481	1 Label, Led
43 47700601	1 Nose (ALT 923431)	90 010022	1 Service Kit
→ 44 47702201A	1 Lockout Assy, Magazine (ALT 923425) (RPLS 41801701, US06100B-16, FW060130B-10, 41801501, 41801601)		
■ 45 HS05080LW-20	7 Screw SHC (ALT 923428)		
46 47700901	1 Probe (ALT 923430)		

- * Normal Wear Items
- Included in Service Kit

- Apply Loctite® 242 (Blue)
- New Change

ACCESSORIES

201 019336	Battery Li	207 019593	Carry Case
202 900507	Car Charger Adaptor 12V	208 1X1000	Injection Pipe Bending Tool
203 018546	Charger Kit 240VDC (ANZ)	209 B20544F	Impulse Oil (ANZ Only)
204 018887	Power Cord 240VDC (ANZ)	210 B20544L	Degreaser (ANZ Only)
205 018582	Charger Kit 115VDC (CA/USA)	211 401331	4mm Hex Key
206 019636	Power Cord 115VDC (CA/USA)		

Remove battery, fuel & staples before commencing service.



Use eye and ear protection when operating/testing tools.

Use eye protection when cleaning tools.

Use degreaser in a well ventilated area.



All parts must be periodically inspected and replaced if worn or damaged.

Failure to comply can affect the tool's operation and present a safety hazard.

ACCESSORIES - ST400i FPS Li

019336 (019637)		Battery	900507		Car Charger Adaptor 12VDC
018546 (019632)		Charger Kit (ANZ)	018887		Power Cord (ANZ)
018582 (019634)		Charger Kit (North America)	019636		Power Cord (North America)
019593		Carry Case	1X1000		Fuel Nozzle Pipe Bending Tool
B20544F		Impulse Lubricating Oil (ANZ Only)	B20544L		Degreaser (ANZ Only)
403369		4mm Hex Key			

Change Notes

Revision 1-8

Item	Part No.	Item Description	Change	Action/Change Description
32*	018452	Fuel Tube	Availability	POA ¹ 27, 018436 Fuel Nozzle Pipe Set
74*	011773	Fuel Cell	Format	Refer Stockade product guide
43.1*	019628	ESU (Orange)	Availability	Discontinued (trial version only)
49.1*	018496	Fuel Injector (Orange)		Discontinued (non-procurable ANZ)
73.1*	019633	Battery Charger UK		
73.3*	019635	Battery Charger EU		
87.3*	018885	Power Cord EU		
87.4*	018886	Power Cord UK		
115*	FW060120B-15	Flat Washer	Enhancement	Replaced by FW050120B-10 (50) (smaller ID)
20	401461	Seal Ring, Piston	Availability	Introduced part
90	010022	Service Kit		Introduced kit
N/A	Various	Parts/Notes	Parts Legend	Adopted conventional naming Updated Loctite® and item usage Added Service Kit & Kit item flags

¹ POA - Purchase on Assembly

*Item numbering per previous revision

Revision 9

Item	Part No.	Item Description	Change	Action/Change Description
21*	47700101	Probe Adaptor (1 notch)	Manufacturing	Replaced by 47700102
	47700102	Probe Adaptor (3 notch)	Design	Replaced by 47702401A
47	47702401A	Probe Adaptor Set (3 notch)	Availability	Introduced Set (Adaptor, Screw & washer)
55*	41800801-B01	Magazine		POA ¹ 52, 47702501A Magazine Assembly
95*	47701901A	Magazine & Nose Assembly		Replaced by Magazine Assembly 47702501A (52)
97*	FH04070B-05	Screw SHC FH	Format	Replaced by 905595 (58)
100*	41801401A	Latch	Availability	POA 37, 47700701A Nose Plate Assembly
101*	905589	Step Pin		
103*	905588	E-Ring		
*60	41801701	Spring		POA 44, Magazine Lockout Assy 47702201A
*104	US06100B-16	Screw SHC		
*105	FW060130B-10	Flat Washer		
*106	41801501	Sleeve		
*107	41801601	Lockout Lever		
*57	41801001	Follower		POA 62, Follower Assembly 41801001A
*109	RP3017S	Roll Pin		
*110	15306403	Stopper		
*112	905598	Spring		
*63	15306201	Negator Spring		
*111	15308601	Drum		
*114	905596	Step Pin		
Acc	019637	Battery	Design	Replaced by 019336 (added ITW brands to label)
Acc	019632	Charger Kit (ANZ)		Replaced by 018546 (added ITW brands to label)
Acc	019634	Charger Kit (CA/USA)		Replaced by 018582 (added ITW brands to label)
N/A	Various	Assemblies/Flag Notes	Schematic	Complete format update Defined available assemblies
		Parts/Notes	Parts Legend	Complete format update Adopted conventional naming Updated Loctite® and item usage Added Service Kit & Kit item flags